#### · Approved For Release 2002/06/11 : CIA-RDP67B00820R000200430008-2

AM-927

OSA = 5578-63

24 October 1963

P. O. Box 2605 Buffalo 26, New York 14226

25X1A

TO:

Contract HF-K-8275

Dear Joe:

SUBJECT:

Since the issuance of the subject contract, system changes have been made that required changes in hardware.

The definition of the Vehicle Hardware System as supplied today is shown on the attached Schedule 'A'. New prices are shown on those items that have been changed or added. The new price is \$8,877.50 per system - total contract (7 systems) -\$62,142.50. The original price was \$8,348.60 per system - total contract (7 systems) - \$58,140.80.

In addition to the hardware supplied as shown on Schedule "A fourteen (14) High Pressure Oxygen Cylinders, DN 225 00-1, from the contract were obsoleted, due to changes in the system operating pressure and oxygen volume requirements. The cost of this change is \$9,719.50 (fourteen (14) cylinders @ \$694.25 each) additional.

These cylinders were forwarded to the depot as contract residue as we discussed last week. A copy of our Shipper No. DN-227 showing this shipment is enclosed.

Very truly yours, 25X1A р Encl. (4)

Approved For Release 2002/06/11 ACIA-RDP67B00820R000200430008-2

## Approved For Release 2002/06/11 : CIA-RDP67B00820R000200130008-2

Contract No. HF-K-8275
Work Order No. 0215X

# SCHEDULE A VEHICLE HARDWARE

		Part Number	Selling Price Each	Qty/ System	Selling Price System
1.1	Oxygen Control Panel Assy	DN 203 50-3	\$1,221.43	1	\$1,221.43 .
1.2	Disconnect Assembly - Suit Ventilation	DN 208 00-7	680.59	1	680.59
1.3	Bracket, Support, Vent Disconnect	DN 208 25-1	53.07	1	53.07
1.4	Indicator, Oxygen Overboard	DN 214 00-1	87.90	2	175.80
1.5	Valve Assembly Filler	DN 215 00-3	145.64	2	2 <b>91.2</b> 8
1.6	Disconnect Assembly Oxygen, Dual	DN 218 00-3	931.63	1	931.63
1.7	Gage, Dual High Pressure	DN 222 02-9	615.00	1	615.00
1.8	Pressure Reducer & Oxygen Cylinder Assembly	DN 240 00-7	2,003.60	2	4,187.20

### Approved For Release 2002/06/11 : CIA-RDP67B00820R000200130008-2

Contract No. HF-K-8275 Work Order No. 0215X

# SCHEDULE A (Continued)

#### VEHICLE HARDWARE

		Part Number	Selling Price Each	Qty/ System	Selling, Price System
		(			
1.8.1	Valve Assembly Self- Checking	DN 213 00-5	\$ 207.71	2 .	\$ 415.42 *
1.8.2	Cylinder, High Pressure	DN 225 20-1	594.19	2	1,188.38 *
1.8.3	Pressure Reducer Assembly	DN 229 00-5	1,179.83	2	2,359.68 *
1.8.4	Bracket, Support Pressure Reducer	DN 229 28-7	49.41	2	98.82 *
1.8.5	Clamp	DN 229 29-7	20.82	2	41.64 *
1.9	Valve Assembly Suit	DN 305 00-1	OBSOLETE - 1	NO LONGE	R USED
1.10	Switch, High Pressure	DN 601 03-3	272.95	2	545.90
1.11	Pressure Reducer Wrench	DN 229 00-3T	67.38	2	134.76
1.12	Vent Plug	DN 208 40-1	40.84	1	40.84
			TOTAL SYSTEM PRICE	-	\$8,877.50

<sup>\*</sup> Prices noted are Approved Ton Release 20200416: SIA-BDR 67800820800020013000811 nder Assembly.

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CONTRACT ITEM NO.	etock and/or part no. And descripti (Indicate no. of Shipping Contain Bhipping Container, Shipping Conta	ers. Type of	OF SHIPPED MEAS.	QUANTITY RECEIVED	UNIT COST	TOTAL GOST
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<b>C</b> ,	Authority for shipment given b J.Price, October 17th, 1963.  PLEASE SIGN AND RETURN TWO COPI					
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130008-2 1700 "

AM 551

November 26, 1962

P. O. Box 2605 Buffalo 26, New York

STATINTL |

SUBJECT:

Contract HF-K-8275

Dear Joe:

In order to bring your records up-to-date with the latest engineering changes, it is requested that the subject contract be amended as follows:

- (a) Change P/N DN 203 00-1, Panel, to DN 203 50-1
- (b) Under the Reducer and Cylinder Assembly, P/N DN 240 00-1 make the following changes:
  - (1) Change P/N DN 229 00-1 to DN 229 00-3
  - (2) Add subassembly (1 each) P/N DN 229 00-3T, Wrench
- (c) Add the following item to the contract:

One (1) each - P/N DN 204 10-1 Arming Cable.

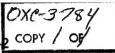
Any changes to our fixed price on this contract will be forwarded as soon as finalized and approved.

If you desire any further information, please do not hesitate to call.

Very	truly	yours,		
			s	TATINTL

p

	Approved For Release 2002/06/11: CIA-RDP67E00620E00020013000820-378 4 COPY / OF/  HF-1K-8270  Proposal Sect July 27, 1962
7	HF-K-8270
	Parison Sect July 27, 1962
	778634
9	STATINTL
TO:	
SUBJECT:	Cost Proposal to Equip and Support Five Vehicles and Ten People - dated June 5, 1962
REF:	Item 1 - Vehicle Hardware Item 2 - Full Pressure Suit Item 7 - Indoctrination Program
	<u>&amp;</u>
Ó	, A V
Item	1 - Vehicle Hardware
	A fixed price contract for seven (7) systems of this (Total Price \$58,440.20) is acceptable as noted on dule A attached.
DN 20	Item 1.9 - Valve Assembly Suit - DN 305 00-1, has been leted and is incorporated in Item 1.2 - Disconnect Assembly 08 00-5. This resulted in a price reduction of \$96.82 system.
using	Items 1.1 and 1.8 are priced to the current configura These prices will change when the final configuration g hard seats on the "on-off valve", and the high pressure cer is completed.
via I	Shipping costs to are estimated to be \$10.500TINTL Rail Express per system.
two	Delivery would start in six $(6)$ months at the rate of $(2)$ systems per month.
	STATINTL
Item	2 - Full Pressure Suit
7	Upon receipt of audit from pproached for a revised price.
for Co	influe cost breskelenn en vehele en see APPENDIXI le L'Restatement
handen	in see APPENDIXI & I Restatement
of wor	K attacked to Amendment The 8 to
	Approved For Release 2002 €6/41: CIA-RDP67B00820R000200130008-2



<u>S</u>	<u>T</u> A	\T	IN	TL		
						П
						- 1

July 27, 1962

Cost Proposal to Equip and Support Five Vehicles and Ten People - Dated June 5, 1962

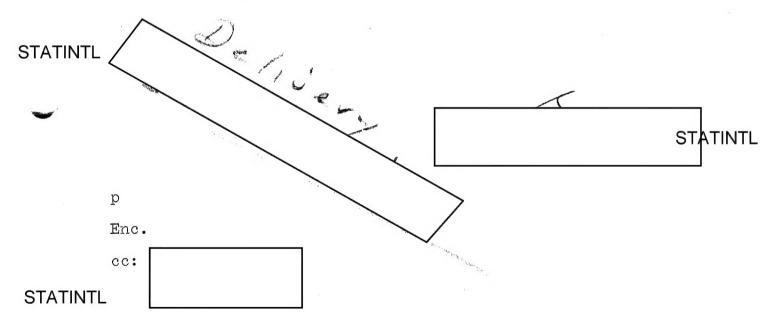
#### Item 7 - Indoctrination Program

The indoctrination program has been established as outlined in the Training Manual enclosed, to familiarize using personnel with the environmental control equipment both system and personal.

It is also used to obtain actual oxygen consumption data by the using types under simulated profile altitude conditions. In addition, emergency conditions are simulated.

The conditions which we will subject the user will be the only occasion where he will experience long duration cockpit time, in his full pressure suit prior to actual use. This test can highlight any adverse pressure points or other suit fit problems early enough, thereby preventing costly delays in the future.

I hope the above is satisfactory. We will be in touch with you on any changes that may develop.



#### Approved For Release 2002/06/11 : CIA-RDP67B00820R000200130008-2

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## SCHEDULE A

	VIDEAN Vibracia	Selling Price	Quantity/	Selling Price
	Part Number	Each	System	System
1.1 /ec, Oxygen Control Panel Assembly	DN 203 00-1 🗶	\$ 1,215.63	ı, į́	\$1,215.63
1.2 /ea Disconnect Assembly Suit Ventilation	DN 208 00-5	524,66	1,	572.08
1.3 /ca Bracket, Support, Vent Disconnect	DN 208 25-1	53.07	1	53.07
1.4 20. Indicator, Oxygen Overboard	DN 214 00-1	87.90	2	175.80
1.5 %. Valve Assembly Filler	DN 215 00-1	145.64	2	291.28
1.6 /es. Disconnect Assembly, Oxygen, Dual	DN 218,00-1	931.63	<b>1</b>	931.63 /
1.7 / Gage, Dual High Pressure (0-2000)	DN 222 02-1	590.81	1	590.81
1.8 24. Pressure Reducer & O2 Cylinder Assembly	DN 240 00-1 🕊	1,952.99	2	3,905.98

#### Approved For Release 2002/06/11: CIA-RDP67B00820R000200130008-2

#### SCHEDULE A (Continued)

#### VEHICLE HARDWARE

	Part Number	Selling Price Each	Quantity/ System	Selling Price System
1.8.1 2 Valve Assembly Self Checking	DN 213 00-1	\$ 185/.76	2 \$	371,52 *
1.8.2 2 Cylinder, High Pressure	DN 225 00-1	694.25	(2	1,388.50 *
1.8.3 Pressure Reducer Assembly	DN 229 00-1	964.19	2	1,928.38 *
1.8.4 * Bracket, Support Pressure Reducer	DN 229 28-7	49.41	2	98.82 *
1.8.5 V Clamp	DN 229 29-7	20.82	2	41.64 *
1.9 Valve Assembly Suit	DN 305 00-1	OBSOLETE -	NO LONGER	USED
1.10 V Switch, High Pressure	DN 601 03-1	306.16	/ 2	612.32
			\$	8,348.60

<sup>\*</sup> Prices Noted Are Included In 1.8 Pressure Reducer & 02 Cylinder Assembly

hard real or current configuration and is subject to change when final change and free hard free